INDIAN BUREAU OF MINES MINERALS DEVELOPMENT AND REGULATION DIVISION

MCDR INSPECTION REPORT

Bhubaneshwar regional office

Mine file No : ORI/IRON/KJR/MCDR-9/BBS Mine code : 300RI08003

(i) Name of the Inspecting: SRM) SHRI SUDIP RANJAN MAZUMDAR

Officer and ID No.

(ii) Designation : Senior Mining Geologist

(iii) Accompaning mine : Shri Promod Kumar Dehury, Mines Manager

Official with Designation

(iv) Date of Inspection : 18/04/2018
(v) Prev.inspection date : 05/07/2016

PART-I : GENERAL INFORMATION

1. (a) Mine Name : BALDA BLOCK

(b) Registration NO. : IBM/5624/2011

(c) Category : A Fully Mechanised

(d) Type of Working : Opencast

(e) Postal address

State : ORISSA
District : KEONJHAR
Village : BALDA
Taluka : BARBIL
Post office : BALDA
Pin Code : 758034

FAX No. : (0674) 2301898

E-mail : info@serajuddinmines.com

Phone : 06767-73452

(f) Police Station : BAMEBARI
(g) First opening date : 02/06/1962

(h) Weekly day of rest : MON

2. Address for : BALDA BLOCK IRON MINE. AT: BALDA

correspondance PO: PALSA, DIST; KEONJHAR

PIN: 758034

3. (a) Lease Number : ORI0096
(b) Lease area : 335.84
(c) Period of lease : 20

(d) Date of Expiry : 20/12/2017

4. Mineral worked : MANGANESE ORE Associated

IRON ORE Main

5. Name and Address of the

Lessee : SERAJUDDIN & CO.

Balda Block Iron Mines At/Po-Balda, P.S-Bamebari Dist-Keonjhar, State-Odisha

KEONJHAR ORISSA Phone: (033) 22315652

Phone: (033) 22315652 FAX : (0674)2301898

Owner : SERAJ YUSHA, JOINT MANAGING PARTNER

At-N-4/135, IRC Village, Nayapalli. Bhubaneswer Odisha KEONJHAR ORISSA

Phone: 9438887898 FAX : 0674-2301898

Agent : NIHAR RANJAN NAYAK

Balda Block Iron Mines At/Po-Balda, P.S-Bamebari Odisha KEONJHAR ORISSA

Phone: 9438887838 FAX : (0674)2301898

Mining Engineer

Name : ANJAN KUMAR SAHOO, Full Time

Qualification : AMIE, FCC Appointment/ : 21/09/2012

Termination date

Geologist

Name : SAURAV KUMAR SAHOO, Full Time

Qualification : MSC GEOLOGY Appointment/ : 08/10/2014

Termination date

Manager

Name : P K DEHURY
Qualification : AMIE, FCC
Appointment/ : 21/09/2012

Termination date

6. Date of approval of Mining : Mining Scheme rule 12 MCDR1988 11/06/2004 Plan/Scheme of Mining : Mining Scheme rule 12 MCDR1988 04/02/2009

Mining Scheme rule 12 MCDR1988 04/02/2009
Mining Scheme rule 12 MCDR1988 27/04/2012
MP review under 17(1) MCR 2016 08/11/2016
MP modif under 17(3) MCR 2016 17/07/2017

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PART - II : OBSERVATION/COMMENTS OF INSPECTING OFFICERS

Exploration :

Sl.No.	Item	Proposals	Actual work	Remarks
la	Backlog of previous year	In the year 2017-18 it was proposed to drill 72 nos. of boreholes as per the review of mining plan approved on 08.11.2016.	Only two numbers of RC boreholes were drilled against the proposal of 72 Nos. of Boreholes.	Violation has been issued to lessee.
1b	Exploration over lease area for geological axis 1 or 2	A total of 72 boreholes have been proposed within remaining unexplored area at 100x200m grid interval to cover entire area under G1 and G2 level of exploration.	Lease area explored as per UNFC norms as on 10.05.2017 under G1 is 130.375 ha and under G2 is 46.24 Ha.	Lease area explored as per UNFC norms as on 10.05.2017 under G1 is 130.375 ha and under G2 is 46.24 Ha.
1c	Exploration Agencies and Expenditure in lakh rupees during the year	Not Proposed	Agency: M/s Thriveni Exploration Ltd; Expenditure: Rs 2.70 Lakhs.	Agency: M/s Thriveni Exploration Ltd; Expenditure: Rs 2.70 Lakhs.
1d	Balance area to be explored to bring Geological axis in 1 or 2	Not Specified	Balance area to be explored under G1/G2 level of exploration is 115.519 Ha.	Balance area to be explored under G1/G2 level of exploration is 115.519 Ha.

1e Balance reserve as on 01/04/20

Reserve as on 01.04.2017: Under 111: 188383718 tonnes and 122 category: 42086000 tonnes resource as on 01.04.2017: under 211 category: 25949000 tonnes and 222 category: 26689000 tonnes

Production during 2017-18: 9016697 tonnes Remaining Reserve as on 01.04.2018: under 111 category 179367021 tonnes; under 122 category 42086000 tonnes Remaining Resource as on under 122 category 01.04.2018: under 211: 25949000 tonnes; under 222 category: 26689000 tonnes

Production during 2017-18: 9016697 tonnes Remaining Reserve as on 01.04.2018: under 111 category 179367021 tonnes; 42086000 tonnes Remaining Resource as on 01.04.2018: under 211: 25949000 tonnes; under 222 category: 26689000

tonnes

1 f General remarks of inspecting officers on geology, exploration etc

Not Proposed

Only 02 numbers of boreholes have been drilled in 2017-18 against the proposal of 72 boreholes to convert entire area under G1/G2 level of exploration. Remaining unexplored lease area is 115.519 Ha. Violation has been issued to lessee for non-compliance of exploration proposal.

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Development :

Sl.No. Actual work Remarks Item Propasals

2a	Location of development w.r.t.lease area	Proposal for the period from 01.04.2017 to 02.12.2017: Block A: 2419200N to 2419610 N; 335150 E to 335490E Kalimati: 2420460 N to 2420770 N; 334680E to 335200 E Block F1: 2419700 N to 2420420N, 336350E to 335980E Proposal for the period from 03.12.2017 to 31.03.2018: Block A: 2424550N to 2420360N, 335150E to 334473E Block F1: 2419660N to 2420420N, 336480E to 335870E	Actual work done duing the period from 01.04.2017 to 02.12.2017: Block A: 2419200N to 2419610 N; 335150 E to 335490E Kalimati: 2420460 N to 2420770 N; 334680E to 335200 E Block F1: 2419700 N to 2420420N, 336350E to 335980E Actual work done during the period from 03.12.2017 to 31.03.2018: Block A: Nil due to suspension of mining operation in broken up DLC forest land by DFO Keonjhar. Block F1: 2419660N to 2420420N, 336480E to 335870E	Actual work done duing the period from 01.04.2017 to 02.12.2017: Block A: 2419200N to 2419610 N; 335150 E to 335490E Kalimati: 2420460 N to 2420770 N; 334680E to 335200 E Block F1: 2419700 N to 2420420N, 336350E to 335980E Actual work done during the period from 03.12.2017 to 31.03.2018: Block A: Nil due to suspension of mining operation in broken up DLC forest land by DFO Keonjhar. Block F1: 2419660N to 2420420N, 336480E to 335870E
2b	Separate benches in topsoil, overburden and minerals (Rule 15)		No benches in top soil. Separate benches in OB and ore maintained.	No benches in top soil. Separate benches in OB and ore maintained.
2c	Stripping ratio or ore to OB ratio	Proposal from 01.04.2017 to 02.12.2017: 1:0.037 T/m3 and Proposal from 03.12.217 to 31.03.2018: 1:0.0263 T/m3	Actual stripping ratio from 01.04.2017 to 02.12.2017 was 1: 0.0517 and from 03.12.2017 to 31.03.2018 was 1:0.0127	Actual stripping ratio from 01.04.2017 to 02.12.2017 was 1: 0.0517 and from 03.12.2017 to 31.03.2018 was 1:0.0127
2d	Quantity of topsoil	Not Proposed	Nil	Nil

generation in m3

2e Quantity of overburden

From generation in m3 02.12.2017:

from 03.12.2017 to 31.03.2018 is 131636.81 m3

Actual from 01.04.2017 01.04.2017 to to 02.12.2017 is 387786 m3 and from 03.12.2017 382375 m3 and to 31.03.2018 is 19327.27 m3

Actual from 01.04.2017 to 02.12.2017 is 387786 m3 and from 03.12.2017 to 31.03.2018 is 19327.27 m3

2f General remarks Not Proposed of inspecting officers on development of pit w.r.t. type of deposit etc

There was no top soil generation. Development was within the proposal. During the period 03.12.2017 to 31.03.2018, there was no development in Block A as mining operation was suspended by DFO keonjhar in the broken up DLC forest land. Due to discontinuance of mining operation for the period 03.12.2017 to 31.03.2018 the generation of overburden was less. Waste generation was only from Block F1.

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Exploitation:

Actual work Sl.No. Item Propasals Remarks

3a	Number of pit proposed for production	Proposal from 01.04.2017 to 02.12.2017: Block A, Kalimati pit and Block F1 Proposal from 03.12.2017 to 31.03.2018: Block A and Block F1	Actual during 01.04.2017 to 02.12.2017: Block A, Kalimati pit and Block F1 Actual during 03.12.2017 to 31.03.2018: Only Block F1	Mining operation in broken up DLC forest land in Block A was suspended by DFO Keonjhar.
3b	Quantity of ROM mineral production proposed	15.15 Million Ton	9.017 Million Ton	Nil
3c	Recovery of sailable/usable mineral from ROM production	Not Specified	100% recovery.	Mineral reject generated have been blended with high grade ROM.
3d	Quantity of mineral reject generation	1996729.00MT	The mineral reject generated have been blended with high grade ROM.	The mineral reject generated have been blended with high grade ROM.
3e	Grade of mineral rejects generation and threshold value declared.	Mineral reject : 45-55% Fe, Threshold value :+45% Fe	Mineral reject : 45-55% Fe, Threshold value :+45% Fe	Mineral reject: 45-55% Fe, Threshold value: +45% Fe
3f	Quantity of sub grade mineral generation.	1996729 Million tonnes	Nil. Mineral reject generated has been blended with high grade ROM.	Nil. Mineral reject generated has been blended with high grade ROM.
3g	Grade of sub grade mineral generation	+45-55% Fe	+45-55% Fe	Nil
3h	Manual / Mechanised method adopted for segregating from ROM	Mechanized Method	Mechanized Method	Nil
3i	Any analysis or beneficiation study proposed and carried out for sub grade mineral and rejects.	Not Proposed	Nil	Nil

3ј	Provision of drilling and blasting in mineral benches	Yes	Yes	Nil
3k	Provision of mining machineries in mineral benches	Yes	Yes	Nil
31	Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM	Bench Height: 10m and Bench Width: 15m		Bench Height and width has been maintained.
3m	Total area covered under excavation/pits	Area under excavation/pit s at the end of 2016-17 under current (O/C) Workings: 110.162 Ha	Area under excavation/pits at the end of 2017-18 under current (O/C) Workings: 130.215 Ha	Data as per annual return 2016-17 and 2017-18
3n	Ore to OB ratio for the pit/mine during the year.	Proposal from 01.04.2017 to 02.12.2017: 1:0.037 T/m3 and Proposal from 03.12.217 to 31.03.2018: 1:0.0263 T/m3	Actual stripping ratio from 01.04.2017 to 02.12.2017 was 1: 0.0517 and from 03.12.2017 to 31.03.2018 was 1:0.0127	Actual stripping ratio from 01.04.2017 to 02.12.2017 was 1: 0.0517 and from 03.12.2017 to 31.03.2018 was 1:0.0127
30	Total area put in use under different heads at the end of year	Not Proposed	203.017 Ha as per data furnsihed in annual return for 2017-18	203.017 Ha as per data furnsihed in annual return for 2017-18
3p	Production of ROM mineral during the last five year period as applicable	Year Qty. (In Mt.) 2013-14 11.76 2014-15 12.75 2015-16 15.05 2016-17 15.16 2017-18 15.15	Year Qty. (In Mt.) 2013-14 8.270 2014-15 6.490 2015-16 10.290 2016-17 10.790 2017-18 9.017	Nil

3q General remarks Not Proposed of inspecting officers on method of mining etc.

Opencast method of mining practised. Pit put for production was as per proposal. ROM production was within the approved quantity. Mineral reject generated have been blended with high grade ROM.

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Solid Waste Management - Dumping:

Sl.No.	Item	Propasals	Actual work	Remarks
4a	Separate dumping of topsoil, OB and mineral rejects (Rule 32,33)		Top soil generation was Nil. Mineral reject generated have been utilized by blended with high grade ROM. Separate dumping of overburden.	Nil

4b Location of Top Soil generation was Top Soil Nil topsoil, OB and generation nil. mineral reject proposed was During the period dumps nil. 01.04.2017 to During the 02.12.2017, OB was period dumped in Block A 01.04.2017 to between 2419595N to 02.12.2017, OB 2419134N and 335165E to 335473E and in Block F1 dumping was proposed in between coordinates 2420507N to 2420252N to Block A between 336003E to 336355E. 2419595N to During the period 03.12.2017 to 2419134N and 335165E to 31.03.2018, OB was 335473E and in dumped in Block F1 only. Block F1 between coordinates 2420507N to 2420252N to 336003E to 336355E. During the period 03.12.2017 to 31.03.2018, OB dumping was proposed in BlockG between coordinates 2420608N to 2420508N and 334411E to 334479E and in Block F1 between coordinates 2420530N to 2420254N and 335980E to 336355E 4c Number of dumps Three dumps Three dumps within the Nil within lease lease area within the

area and outside lease area

of lease area

4d	Location of dumps w.r.t. ultimate pit limit (Rule 16)	Block A: 2419595N to 2419134 N; 335165E to 335473E Block F1: 2420507N to 2420252N; 336003E to 336355E Block G: 2420608N to 2420508N; 334411E to 334479E	Block A: 2419595N to 2419134 N; 335165E to 335473E Block F1: 2420507N to 2420252N; 336003E to 336355E Dumping was not carried out in Block G due to discontinuance of mining operation for the period 03.12.2017 to 31.03.2018	Nil
4e	Number of active and alive dumps.	, ,	Three (03) numbers, namely waste dump-1, waste dump-2 & waste dump-3	Nil
4f	Number of dead dumps.	Nil	Nil	Nil
4g	Number of dumps established.	Three numbers of dumps establised, namely waste dump-1, waste dump-2 & waste dump-3	Three numbers of dumps establised, namely waste dump-1, waste dump-2 & waste dump-3	Nil
4h	Whether Retaining wall or garland drain all along dumps are there.		Retaining wall and garland drain have not been maintained at places around waste dump-2.	Violation has been issued to lessee.
4i	Length of Retaining wall or garland drain all along dumps	Proposal of Garland drain of 700m length and retaining wall of 610m.	Concreting of Retaining wall and Garland drain of 405m has been done.	Nil
4 j	Number of settling ponds	One settling tank nearby the proposed dump-Block G	Not done	Proposed waste dump in Block G was not created due to discontinuation of mining operation from 03.12.2017 till 31.03.2018.

4k Specific Not Proposed There was no generation Nilcomments of of top soil. Three number of OB dumps are inspecting officer on waste present within the lease dump management area. Concreting of existing retaining wall and garland drain of 405 m have been done in 2017-18. Lessee has been intimated through violation letter for non-maintenance of retaining wall and garland drain around dump.

Solid Waste Management - Backfilling:

Sl.No.	Item	Propasals	Actual work	Remarks
5a	Status of part or full extraction of mineral from mined out area before starting backfilling.	Not Proposed	Nil	Nil
5b	Area under backfilling of mined out area	Not Proposed	Nil	Nil
5c	Concurrent use of topsoil for restoration or rehabilitation of mineral out area (Rule 32)	Not Proposed	Nil	Nil
5d	Total area fully reclaimed and rehabilitated	Not Porposed	Nil	Nil
5e	General remarks of inspecting officers on backfilling and reclamation etc.	Not Proposed	There was no proposal on reclamation by backfilling and there was no reclamation work done.	Nil

Progressive Mine Clousre Plan:

SI.NO. Item Propasals Actual Work Remarks	Sl.No.	Item	Propasals	Actual work	Remarks
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6a	Whether Annual report on PMCP submitted on time and correctly. Rule 23 E(2).	Not	Proposed	Annual return on PMCP for 2017-18 has been submitted.	Annual return on PMCP for 2017-18 has been submitted.
6b	Area available for rehabilitation (ha) .	Not	Proposed	Nil	Nil
6c	afforestation done (ha).	Not	Proposed	Gap plantation over safety zone, dump-3 etc around 1.60 Ha	Nil
6d	No. of saplings planted during the year	Nil		Number of trees planted during the year within lease area was 8121 nos.	Data as furnished in annual return for 2017-18
бе	Cumulative no .of plants	Not	Specified	Cummulative plantation as on 2017-18 is 65616 nos.	Data as mentioned in annual return for PMCP for 2017-18.
6f	Any other method of rehabilitation	Not	Proposed	Nil	Nil
6g	Cost incurred on watch and care during the year	Not	Proposed	Rs 198900.00	Data as furnished in annual return for PMCP for 2017- 18
6h	Compliance on reclamation and rehabilitation by backfilling (i) Voids available for backfilling (Lx B x D		Proposed	Nil	Nil
6i	Compliance on reclamation and rehabilitation by backfilling (ii) Voids filled by waste / tailings	Not	Proposed	Nil	Nil
6j	Compliance on reclamation and rehabilitation by backfilling (iii)Afforestati on on backfilled area	Not	Proposed	Nil	Nil

6k	Compliance on reclamation and rehabilitation by backfilling (iv) Rehabilitation by making water reservoir	Not Proposed	Nil	Nil
61	Compliance on reclamation and rehabilitation by backfilling (v)any other specific means.	Not Proposed	Nil	Nil
6m	Compliance of rehabilitation of waste land within lease (i)afforestation	Not Proposed	Nil	Nil
бn	Compliance of rehabilitation of waste land within lease (ii)Area rehabilitation (ha)	Not Proposed	Nil	Nil
60	Compliance of rehabilitation of waste land within lease (iii)Method of rehabilitation	Not Proposed	Nil	Nil
бр	Compliance of environmental monitoring (core zone and buffer zone)			The frequency of monitoring ahs been doen quaterly.

6q General remarks Not Proposed of inspecting officers on PMCP compliance and progressive closure operations etc.

Compliance on PMCP is done as per proposal.

Compliance on PMCP is done as per proposal.

Mineral Conservation:

Sl.No.	Item	Propasals	Actual work	Remarks
7a	ROM Mineral dispatch or grade-wise sorting within lease area	Not Specified	Grade-wise despatches (dispatch from mine head in tonnes) of Processed ore(IRON ORE (Hematite) (i) Lumps (Grades (% of Fe content) (a) 58% to below 60%: 156145.650 (b) 62% to below 65%: 2322659.850 (ii) Fines (Grades (% of Fe content) (a) 62% to below 65%: 5499185.660	Data as per annual return 2017-18
7b	Method of grade- wise mineral sorting i.e. manual or mechanical.	Mechanical	Mechanical	Nil
7c	Different grade of mineral sorted out at mines.	Not Specified	Grade-wise production of Processed ore(IRON ORE (Hematite) (i) Lumps (Grades (% of Fe content): 58% to below 60% and 62% to below 65% (ii) Fines (Grades (% of Fe content): 55% to below 58% and 62% to below 65%	Data as per annual return 2017-18

7d	Any beneficiation process at mines .	Wet beneficiation is not proposed. Processing of ROM and mineral rejects shall be done by dry crsuhing and screening method.	Only dry processing and screening of ROM is done. There is no wet beneficiation process adopted/implemented in mines.	Only dry processing and screening of ROM is done. There is no wet beneficiation process adopted/implemente d in mines.
7e	General remarks of inspecting officer on Mineral conservation and beneficiation issues	Not Proposed	There is no wet beneficiation method in plac ein mines. Processing of ROM and mineral reject is done through dry processing and screening. Mineral reject generated has been blended with high grade rOM. Hence, there is no generation of mineral reject separately.	There is no wet beneficiation method in plac ein mines. Processing of ROM and mineral reject is done through dry processing and screening. Mineral reject generated has been blended with high grade rOM. Hence, there is no generation of mineral reject separately.

Environment:

Sl.No.	Item	Propasals	Actual work	Remarks
8a	Separate removal and utilization of topsoil (Rule 32)	Not Proposed	Nil	Nil
d8	Concurrent use or storage of topsoil	Not Proposed	Nil	Nil

8c	Separate dumps for overburden, waste rock, rejects and fines (Rule 33)	Separate dumping overburden, mineral reject and fines stack	Mineral reject generated has been blended with high grade ROM. Overburden material generated has been dumped in waste dump in Block A and Block F1 as per proposal. Separate stacks of fines maintained.	Mineral reject generated has been blended with high grade ROM. Overburden material generated has been dumped in waste dump in Block A and Block F1 as per proposal. Separate stacks of fines maintained.
8d	Use of overburden, waste rock, rejects and fines dumps for restoring the land to its original use	Not Proposed	Nil	Nil
8e	Phased restoration, reclamation and rehabilitation of lands affected by mining operations (Pits, dumps etc)	Not Proposed	Nil	Nil
8f	Baseline information on existence of plantation and additional plantation done (Rule 41)	Not Proposed	Number of trees planted during the year 2017-18 within the lease area was 8121 nos.	Data as per annual return 2017-18
8g	Survival rate	Not proposed	95% within the lease area	Data as per annual return 2017-18
8h	Water sprinkling on roads to control airborne dust	spraying on	Water spriking is done by mobile wtaer sprinklers as well as by fixed water sprinkling system.	Water spriking is done by mobile wtaer sprinklers as well as by fixed water sprinkling system.

8i General remarks
of inspecting
officer on
aesthetic beauty
in and around
mines area

General remarks Not Proposed Aesthetic beauty in and Aesthetic beauty of inspecting around mines is in and around

maintained.

Aesthetic beauty in and around mines is maintained.

Compliance of Rule 45:

Sl.No.	Item	Propasals	Actual work	Remarks
9a	Status of submission of Monthly and Annual returns	Annual retun for 2017-18 has been submitted. Monthly return till september '18 has been submitted.	Annual retun for 2017-18 has been submitted. Monthly return till september '18 has been submitted.	Nil
9b	Scrutiny of Annual return for information on Mining Engineer, Geologist and Manager	Engineer: 14 Diploma Mining Engineer:2	18	Data as furnished in annual return for 2017-18

9c	Scrutiny of Annual return on land use pattern for area under pits, reclaimed area, dumps etc.		Data as furnished annual return for 18	Data as furnished in annual return for 2017-18
9d	Scrutiny of Annual return on afforestation	(i) Number of trees planted during the year within the lease area 8121 Nos (ii) Number of trees planted during the year outside the lease area 5000 Nos	annual return for 18	Data as furnished in annual return for 2017-18
9e	Scrutiny of Annual return on mineral reject generation (Grade and quantity)		Data as furnished annual return for 18	Data as furnished in annual return for 2017-18

9f	Scrutiny of Annual return on ROM stock and/or graded ore	of ROM is	Data as furnished in annual return for 2017-18	Data as furnished in annual return for 2017-18
9g	Scrutiny of Annual return on sale value, Ex. Mine price and production cost		Data as furnished in annual return for 2017-18	Data as furnished in annual return for 2017-18
		Fines (Grades (% of Fe content) (i) 55% to below 58%: Rs 1200.00 (ii) 62% to below 65%: Rs 1166.00		
9h	Scrutiny of Annual return on fixed assets		Data as furnished in annual return for 2017- 18	Data as furnished in annual return for 2017-18
9k	Scrutiny of Annual return on mining machineries	Dumper (100 Tonne): 12 Nos Dumper (85 Tonne): 8 Nos Dumper (50 Tonne): 4 Nos Dumper (40 Tonne): 8 Nos Dumper (31 Tonne): 3 Nos DOZER (324 HP): 2 Nos etc.		Data as furnished in annual return for 2017-18

Details of violations observed during current inspection and compliance position of violation pointed out

Violation observed			Show couse position		
Rule 1	NO.	Issued on	Compliance on	Rule NO.	Issued on Compliance on
MCDR17	Rule 12(4)	10/05/2018	31/08/2018		
MCDR17	Rule 37(2)	10/05/2018	31/08/2018		
MCDR17	Rule 11(1)	10/05/2018	31/08/2018		

Date:

(SHRI SUDIP RANJAN MAZUMDAR)

Indian Bureau of Mines